



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3011-1B**  
**Job Sheet 187951**



Part No: D3011-1B

Job Qty: 4 ea

Part Name: Rappel Slide Bar



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D3011 REV.D IPP REV:F 18.10.26 AS PER DWG REV.D DD VERF:DP

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Start up Operation     | 4 Ea  | 12/28/18   | 12/28/18 | 0.00      | 0.00    | Start Up Machining-1  |           | A.A 18-12-21 |
| 100   | Bandsaw                | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.40    | Bandsaw1              |           | A.A 18-12-21 |
| 110   | CNC Vertical Machining | 4 pcs | 12/28/18   | 12/28/18 | 0.74      | 9.52    | HAAS1-2               |           | lu 12-23     |
| 120   | QC                     | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.00    | QC2 Machining-1       |           | lu 12-23     |
| 130   | QC                     | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.00    | QC8 Machining-1       |           | lu 18/12/32  |
| 131   | Outsource              | 4 pcs | 12/28/18   | 12/28/18 |           |         | SKY002-VC             | 5         | OL 18-12-28  |
| 132   | Packaging              | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.00    | Packaging2            |           | 4-18-12-24   |
| 135   | QC                     | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.00    | QC6                   |           | 10-15-12     |
| 140   | HandFinish             | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.28    | HandFinish1           |           | BEB 18-12-27 |
| 150   | Powdercoat             | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.38    | Powdercoat1           |           | BEB 18-12-27 |
| 160   | QC                     | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.00    | QC3                   |           | 38           |
| 170   | Packaging              | 4 pcs | 12/28/18   | 12/28/18 | 0.00      | 0.00    | Packaging3            |           | 9-89         |
| 180   | QC21-SA                | 4 Ea  | 12/28/18   | 12/28/18 | 0.00      | 0.00    | QC21                  |           | 18-12-27     |

Part Op 100 - Cut Blanks: 26.625"

Descriptions: 110 - \*\*\*NO HOLES\*\*\* Machine as per folio FA129 Folio Rev: \_\_\_\_\_ Dwg Rev: \_\_\_\_\_  
\*\*\*ENSURE SURFACES ARE SMOOTH, BUFF ALL SCRATCHES AS REQUIRED AS PER NOTE 11 DWG D3011\*\*\*  
131 - 1- LPI AS PER ASTM 1417 LEVEL 2 AS PER DWG D3011 2- Certificate of conformity is required  
150 - START TIME: 12:00 OVEN TEMP: 320° FINISH TIME: 12:30

### Job BOM

| Part / Item | Component Name   | Quantity              | Operation             | Container |
|-------------|------------------|-----------------------|-----------------------|-----------|
| D6202       | I-Beam Extrusion | 8.6664 ft (2.1666 ea) | 90-Start up Operation | 5129539   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D6202          | 9        | 32        | 0         |

### Part Specifications

Specifications could not be found.



**Container No: S140113**



**Part: D3011-1B**

**Job No: 187951**

**Serial No/Batch: S140113**

**Revision: D**

**Inspector:**

**Exp Date:**

**Instructions: Various STCs**

**Dart Aerospace Ltd.**  
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Hawkesbury, ON K6A 1K7  
CANADA  
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Email: sales@dartaero.com  
www.dartaerospace.com

**Date: 12/21/10**

240  
07  
83











Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## PURCHASE ORDER PO042113

**Supplier:** SKY002-VC  
Skyservice  
6120 Midfield Road  
Mississauga  
ON  
L5P 1B1 Canada  
Phone: 905-678-5636  
Fax: 905-678-5841

**PO No:** PO042113  
**PO Date:** 12/20/18  
**Due Date:** 12/24/18  
**Purchase Order  
Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pynt Terms:** Net 30

**Freight Terms:**  
**Special Comments:**

### Items

| Line Item | Job    | Part     | Description                                                                                                                              | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 185530 | D3011-1B | Rappel Slide Bar<br>: Various STCs<br>1- LPI AS PER ASTM<br>1417 LEVEL 2 AS PER<br>DWG D3011 2- Certificate<br>of conformity is required | Received | -       | 12/24/18 | 4 pcs          | 4 pcs             | 0 pcs   | \$100.00/pcs     | \$0.00         |

**Grand Total:** \$0.00

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

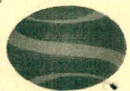
A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 12/27/18 8:37 AM dart.belanger.natasha





**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

|                |                               |               |                     |
|----------------|-------------------------------|---------------|---------------------|
| WO #: MWO38679 | Customer: Dart Aerospace Ltd. | Dept: NDT YUL | Reference: PO042113 |
| Descr:         | PN:                           | S/N:          | Qty: 1              |
| Make:          | Model:                        | Reg:          | A/C S/N:            |
| TSN:           | CSN:                          | TSO:          |                     |

|                          |             |
|--------------------------|-------------|
| Task: <b>UNSCHEDULED</b> | Sequence: 1 |
|--------------------------|-------------|

**Work Required:**

CARRY OUT NDT (LIQUID PENETRANT CRACK TEST) ON 4 RAPPEL SLIDE BARS  
P/N: D3011-1B JOB SHEET# 187951

|                                                                                                                                                                                                                   |                |                                                                                     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-------------------------------------------------------------------------------------|
| Action Taken:                                                                                                                                                                                                     | Date:          | Initial/Stamp:                                                                      |
| LIQUID PENETRANT INSPECTION CARRIED OUT ON ITEMS LISTED ABOVE AS PER ASTM1417M-16<br><br>NO CRACK FOUND<br><br>PEN (ZL-56, MPO13600), DEV. (SKD-S2, MPO11715), CLEANER (SKC-S, MPO19368)<br><br><i>DAS 9 2-89</i> | 24 Dec<br>2018 |  |

| Description | Location | P/N | Qty | Batch | S/N Off | S/N On |
|-------------|----------|-----|-----|-------|---------|--------|
|             |          |     |     |       |         |        |
|             |          |     |     |       |         |        |
|             |          |     |     |       |         |        |
|             |          |     |     |       |         |        |
|             |          |     |     |       |         |        |
|             |          |     |     |       |         |        |

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

|                                                                                                |                                                                                                        |                         |
|------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|-------------------------|
| Signature:  | ACA/SCA Stamp<br> | Date:<br>24 Dec<br>2018 |
| Name: <b>CHRISTIAN BRIEN</b>                                                                   |                                                                                                        |                         |

